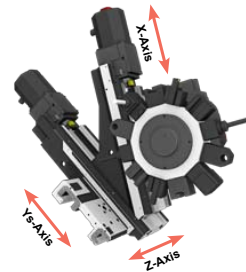




LY Series

Cross Type Y-Axis Turning Center **LY Series**

ITEM	L150Y	L150SY	L200Y
Max. Swing	mm(in) Ø550 (21.7")	Ø550 (21.7")	Ø550 (21.7")
Max. Turning Length	mm(in) 530 (20.9")	530 (20.9")	530 (20.9")
Chuck Size	inch 6"	M:6" S:5"	8"
Bar Capacity	mm(in) Ø45 (1.8")	M:Ø45 (1.8") S:Ø33 (1.3")	Ø65 (2.6")
Sp. Speed	r/min 6,000	M:6,000 S:6,000	4,000
Sp. Power	kW(Hp) 11/7.5 (15/10)	M:11/7.5 (15/10) S:3.7/2.2 (5/3)	15/11 (20/15)
Travel (X/Y/Z)	mm(in) 220/80(±40)/550 (8.7"/3.1"/21.7")	220/80(±40)/550/750 (8.7"/3.1"/21.7"/29.5")	220/80(±40)/550 (8.7"/3.1"/21.7")
No. of Tools	EA 12	12	12



ITEM	L200SY	L250Y	L250SY
Max. Swing	mm(in) Ø550 (21.7")	Ø620 (24.4")	Ø620 (24.4")
Max. Turning Length	mm(in) 530 (20.9")	620 (24.4")	620 (24.4")
Chuck Size	inch M:8" S:5"	10"	M:10" S:5"
Bar Capacity	mm(in) M:Ø65 (2.6") S:Ø33 (1.3")	Ø76 (3")	M:Ø76 (3") S:Ø45 (1.8")
Sp. Speed	r/min M:4,000 S:6,000	3,500	M:3,500 S:6,000
Sp. Power	kW(Hp) M:15/11 (20/15) S:3.7/2.2 (5/3)	22/18.5 (30/25)	M:22/18.5 (30/25) S:7.5/5.5 (10/7.4)
Travel (X/Y/Z/ZB)	mm(in) 220/80(±40)/550/750 (8.7"/3.1"/21.7"/29.5")	230/110(±55)/675 (9.1"/4.3"/26.6")	230/110(±55)/675/700 (9.1"/4.3"/26.6"/27.6")
No. of Tools	EA 12	12	12

Wedge Type Y-Axis Turning Center **L2100Y/SY**

ITEM	L2100Y	L2100SY
Max. Swing	mm(in) Ø630 (24.8")	Ø630 (24.8")
Max. Turning Length	mm(in) 455 (17.8")	455 (17.8")
Chuck Size	inch 8"	M:8" S:6"
Bar Capacity	mm(in) Ø65 (2.6")	M:Ø65 (2.6") S:Ø35 (1.4")
Sp. Speed	r/min 4,500	M:4,500 S:6,000
Sp. Power	kW(Hp) 15/11 (20/15)	M:15/11 (20/15) S:7.5/5.5 (10/7.4)
Travel (X/Y/Z/ZB)	mm(in) 210/100(±50)/540 (8.3"/3.9"/21.3")	210/100(±50)/540/500 (8.3"/3.9"/21.3"/19.7")
No. of Tools	EA 12	12

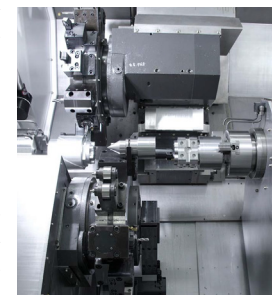


LM Series

Multi Axis Turning Center **LM1600/1800TT Series**

ITEM	LM1600TTS/TTMS/TTSY
Max. Swing	mm(in) Ø290 (11.4")
Max. Turning Length	mm(in) 705 (27.8")
Chuck Size	inch M:6" S:6"
Bar Capacity	mm(in) M:Ø51 (2") S:Ø51 (2")
Sp. Speed	r/min M:6,000 S:6,000
Sp. Power	kW(Hp) M:15/11 (20/15) S:15/11 (20/15)
Travel	mm(in) X1/X2/Z1/Z2/Y/ZB : 165/195/700/720/100(±50)/700 (6.5"/7.7"/27.6"/28.3"/3.9"/27.6")
No. of Tools	m/min 2×12 [2×24]

ITEM	LM1800TTS/TTMS/TTSY
Max. Swing	mm(in) Ø290 (11.4")
Max. Turning Length	mm(in) 673 (26.5")
Chuck Size	inch M:8" S:8"
Bar Capacity	mm(in) M:Ø65 (2.6") S:Ø65 (2.6")
Sp. Speed	r/min M:5,000 S:5,000
Sp. Power	kW(Hp) M:22/11 (30/15) S:22/11 (30/15)
Travel	mm(in) X1/X2/Z1/Z2/Y/ZB : 165/195/700/720/100(±50)/668 (6.5"/7.7"/27.6"/28.3"/3.9"/26.3")
No. of Tools	m/min 2×12 [2×24]



Multi Axis Turning Center **LM2500TT Series**

ITEM	LM2500TT/TTM	LM2500TTS/TTMS	LM2500TTSY
Max. Swing	mm(in) Ø780 (30.7")	Ø780 (30.7")	Ø780 (30.7")
Max. Turning Length	mm(in) 900 (35.4")	900 (35.4")	900 (35.4")
Chuck Size	inch 10"	M:10" S:10"	M:10" S:10"
Bar Capacity	mm(in) Ø76 (3")	M:Ø76 (3") S:Ø76 (3")	M:Ø76 (3") S:Ø76 (3")
Sp. Speed	r/min 4,000	M:4,000 S:4,000	M:4,000 S:4,000